

Course 1: Legacy CNC 101
 Module 2: Preparing Your Shop For CNC
 2.4: Receiving Your CNC
 Lesson 1 - Axis Movements & Hotkeys

Manual Movement Hotkey Cheat Sheet

- Num Lock must be disabled for hotkeys to work
- To use hotkeys the “control” key must be pressed and held down first & released last during manual movements.

| Action | Hotkey |
|---------------------------------------|---|
| Move <i>Positive X-axis</i> Direction | Ctrl key + Num Pad #6 key (right directional key) |
| Move <i>Negative X-axis</i> Direction | Ctrl key + Num Pad #4 key (left directional key) |
| Move <i>Positive Y-axis</i> Direction | Ctrl key + Num Pad #8 key (up directional key) |
| Move <i>Negative Y-axis</i> Direction | Ctrl key + Num Pad #2 key (down directional key) |
| Move <i>Positive Z-axis</i> Direction | Ctrl key + Num Pad #9 key (page up key) |
| Move <i>Negative Z-axis</i> Direction | Ctrl key + Num Pad #3 key (page down key) |
| Move <i>Positive A-axis</i> Direction | Ctrl key + Num Pad #7 key (home key) |
| Move <i>Negative A-axis</i> Direction | Ctrl key + Num Pad #1 key (end key) |

Number Pad Diagram:

