Mach3 Checklist

Start up the system
- ❏ *Set the gantry against the hard stops
- ❏ Turn the power on
- ❏ Start the Mach3 control software
- ❏ Reset the system
- ❏ Reference the machine
- ❏ Warm up the spindle

Setup to run a Horizontal Table G Code program
- ❏ Select a Work Offset (1-5)
- ❏ *Set Work Offset
- ❏ *Setup Smart Tool for Multiple Tools (material surface, bed surface)
- ❏ Ensure Smart Tool is ON
- ❏ Load a G Code program
- ❏ Start the program (Cycle Start)

Setup to run a Vertical Table G Code program
- ❏ Select a Work Offset (1-5)
- ❏ *Set Work Offset
- ❏ *Setup Smart Tool for MultipleTools (material surface)
- ❏ Ensure Smart Tool is ON
- ❏ Load a G Code program
- ❏ Start the program (Cycle Start)

Setup to run a Turning Center G Code program
- ❏ *Select a Work Offset (6-9)
- ❏ *Set Work Offset
- ❏ Ensure Smart Tool is ON
- ❏ Load a G Code program
- ❏ Start the program (Cycle Start)

Shut down the system
- ❏ Park the system
- ❏ Put the tool away
- ❏ Close the Mach3 control software
- ❏ Save the Fixture
- ❏ Turn the power off

*Optional