

Delta Checklist

Start up the system

- ☐ Set the gantry against the hard stops
- ☐ Turn the power on
- ☐ Home the system
- ☐ Warm up the spindle

Setup to run a Horizontal Table G Code program

- ☐ Select the Horz Table Workstation
- ☐ Select a Work Offset (G54 - G58)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ *Setup the Smart Tool for Multiple Tools (material surface, or bed surface)
- ☐ Ensure that the Smart Tool is ON
- ☐ Open a G Code program
- ☐ Start the program

Setup to run a Vertical Table G Code program

- ☐ Select the Vert Table Workstation
- ☐ Select a Work Offset (G59 - G59.4)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ *Setup the Smart Tool for Multiple Tools (material surface)
- ☐ Ensure that the Smart Tool is ON
- ☐ Open a G Code program
- ☐ Start the program

Setup to run a Turning Center G Code program

- ☐ Select the Turning Workstation
- ☐ *Select a Work Offset (G59.5 - G59.9)
- ☐ *Set the Work Offset
- ☐ *Name the Work Offset
- ☐ Ensure that the Smart Tool is ON
- ☐ Open a G Code program
- ☐ Start the program

Shut down the system

- ☐ Put the tool away
- ☐ Park the system
- ☐ Turn the power off

*Optional